**Product Job Card cum Production Order**

**TMP.14 Ver 2.0**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **PRODUCT JOB CARD /**  **PRODUCTION ORDER** | | | | | | | **Production Number** | | **A010** | | **Draw. Code** | | **222** | **Product Name** | | | **Coffee table** | | | | | | **Quantity** | | **450** | |
| **Customer P.O No.** | | **199 VN \_2015** | | | | **Date** | **13-Sep-13** | | **Species** | | | **Processed product volume (m3)** | | **Processed job volume (m3)** | | | **Minimum volume of raw wood (m3)** | | |
| **ENV Claims** | **FSC** | **X** | **PEFC** |  | **Non-cert** |  | **Customer** | | **Jone and John** | | | | **Cont.** | **01x40'** | | **Acacia** | | | **0.038321** | | **38.5000** | | | **36.54** | | |
| **Item No.** | **Item Name** | | | | | | **Pcs in one product** | **Raw Dimension (mm)** | | | | **W-%** | **Processed Dimension (mm)** | | | **Processed Volume / Item** | | **Percent. / product** | **Expected Waste** | | **Total** | | |  | | |
| **Thick.** | **Width** | **Length** | | **Thick.** | **Width** | **Length** | **Process** | **Reject** | **Quantity** | **m3** | | **Sum Thickness** | | **Volume m3** |
| 1 | Long frame bar | | | | | | 2 | 38 | 58 | 1520 | | 16% | 34 | 55 | 1500 | 0.005610 | | 10% | 20% | 3 % | 927 | 3.73 | | **38** | | 28.10 |
| 2 | Short frame bar | | | | | | 2 | 38 | 58 | 840 | | 17% | 34 | 55 | 820 | 0.003067 | | 6% | 20% | 3 % | 927 | 2.06 | | **28** | | 0.72 |
| 3 | Table top slat | | | | | | 10 | 38 | 58 | 1820 | | 16% | 34 | 55 | 1800 | 0.033660 | | 61% | 20% | 3% | 4.635 | 22.31 | | **69** | | 7.72 |
| 4 | Supporting bar | | | | | | 2 | 28 | 27 | 860 | | 26% | 24 | 24 | 840 | 0.000968 | | 2% | 20% | 3% | 927 | 0.72 | |  | |  |
| 5 | Table leg | | | | | | 4 | 69 | 68 | 740 | | 12% | 65 | 65 | 720 | 0.012168 | | 22% | 20% | 3% | 1.854 | 7.72 | |  | |  |
| 6 |  | | | | | |  |  |  |  | |  |  |  |  |  | |  |  |  |  |  | |  | |  |
| 7 |  | | | | | |  |  |  |  | |  |  |  |  |  | |  |  |  |  |  | |  | |  |
| 8 |  | | | | | |  |  |  |  | |  |  |  |  |  | |  |  |  |  |  | |  | |  |
| 9 |  | | | | | |  |  |  |  | |  |  |  |  |  | |  |  |  |  |  | |  | |  |
| 10 |  | | | | | |  |  |  |  | |  |  |  |  |  | |  |  |  |  |  | |  | |  |
| 11 |  | | | | | |  |  |  |  | |  |  |  |  |  | |  |  |  |  |  | |  | |  |