**Product Job Card cum Production Order**

**TMP.14 Ver 2.0**

|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **PRODUCT JOB CARD /****PRODUCTION ORDER** | **ProductionNumber** | **A010** | **Draw. Code** | **222** | **Product Name** | **Coffee table** | **Quantity** | **450** |
| **CustomerP.O No.** | **199 VN \_2015** | **Date** | **13-Sep-13** | **Species** | **Processed product volume (m3)** | **Processed job volume (m3)** | **Minimum volume of raw wood (m3)** |
| **ENVClaims** | **FSC** | **X** | **PEFC** |  | **Non-cert** |  | **Customer** | **Jone and John** | **Cont.** | **01x40'** | **Acacia** | **0.038321** | **38.5000** | **36.54** |
| **Item No.** | **Item Name** | **Pcs in one product** | **Raw Dimension (mm)** | **W-%** | **Processed Dimension (mm)** | **Processed Volume / Item** | **Percent. / product** | **Expected Waste** | **Total** |  |
| **Thick.** | **Width** | **Length** | **Thick.** | **Width** | **Length** | **Process** | **Reject** | **Quantity** | **m3** | **SumThickness** | **Volume m3** |
| 1 | Long frame bar | 2 | 38 | 58 | 1520 | 16% | 34 | 55 | 1500 | 0.005610 | 10% | 20% | 3 % | 927 | 3.73 | **38** | 28.10 |
| 2 | Short frame bar | 2 | 38 | 58 | 840 | 17% | 34 | 55 | 820 | 0.003067 | 6% | 20% | 3 % | 927 | 2.06 | **28** | 0.72 |
| 3 |  Table top slat | 10 | 38 | 58 | 1820 | 16% | 34 | 55 | 1800 | 0.033660 | 61% | 20% | 3% | 4.635 | 22.31 | **69** | 7.72 |
| 4 |  Supporting bar | 2 | 28 | 27 | 860 | 26% | 24 | 24 | 840 | 0.000968 | 2% | 20% | 3% | 927 | 0.72 |  |  |
| 5 |  Table leg | 4 | 69 | 68 | 740 | 12% | 65 | 65 | 720 | 0.012168 | 22% | 20% | 3% | 1.854 | 7.72 |  |  |
| 6 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 7 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 8 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 9 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 10 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 11 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |